

HEAVY HEX NUTS A194 GRADE 8F (303S)

SUBMITTAL SPECIFICATION

"ABSTRACT OF ASTM ASTM A194"

"CARBON AND ALLOY STEEL NUTS FOR HIGH-PRESSURE AND HIGH-TEMPERATURE SERVICE"

GRADE: AISI TYPE 303 WITH SULFUR, ASTM A194-8F

CHEMICAL REQUIREMENTS (%):

CARBON, MAX	0.15
MANGANESE, MAX	2.00
PHOSPHOROUS, MAX	0.20
SULFUR, MIN	0.15
SILICON, MAX	1.00
CHROMIUM	17.00 - 19.00
NICKEL	8.00 - 10.00

MECHANICAL REQUIREMENTS:

<u>ALL DIAMETERS</u>	<u>MINIMUM</u>	<u>MAXIMUM</u>
PROOF LOAD	SEE SPEC FOR PROOF LOADS ON INDIVIDUAL SIZES	
HARDNESS (BRINELL)	126	300
HARDNESS (ROCKWELL)	B60	B105

IDENTIFICATION SYMBOL: 8F

OTHER:

ALL NUTS, UNLESS OTHERWISE SPECIFIED IN THE PURCHASE ORDER SHALL BE THREADED IN ACCORDANCE WITH ANSI/ASME B1.1 UNIFIED INCH SCREW THREADS, CLASS 2B (INTERNAL) FIT. NUTS SHALL BE IN ACCORDANCE WITH THE DIMENSIONS OF ANSI/ASME B18.2.2, HEAVY HEX NUTS. UNLESS OTHERWISE SPECIFIED IN THE PURCHASE ORDER, THE HEAVY HEX NUT SERIES SHOULD BE USED.

Pacific Coast Bolt

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